

Date: Wednesday, 16/01/2008 2:27:57 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: 90 DEG BLADE SUPPORT ASSY	
Job Number	: 36796		Part Number	: PB674300167	
Estimate Number	: 10804		Drawing Number	: B67-43001-67	
P.O. Number	:		Project Number	:	
This Issue	: 16/01/2008	S.O. No.	Drawing Revision	:	
Prsh Rev.	: NC		Material	:	
First Issue	: / /	Type	: SMALL /MED FAB		
Previous Run	: 36795		Due Date	: 23/01/2008	Qty: <i>4</i>
Written By	:		Um:	Each	
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		Comment: SMALL & MEDIUM FAB RESOURCE 1 assemble per drwg b67-43001		<i>MF 08-01-17 ④</i>
2.0	MS21075 b5 ^{3E}	Nut Plate		
		Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Nut Plate <i>m106831</i>		<i>MF</i>
3.0	MS20426AD 04 ³⁻⁵	RIVET		
		Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s) RIVET <i>m4179</i>		<i>MF 08-01-16</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		<i>do not touch</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		<i>08-01-28 ④</i>
6.0	QC21	FINAL INSPECTION/W/O RELEASE		
		Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		<i>2008/1/28</i>		<i>④</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries